



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS 1490 LM27

Standard Specification for Aluminium and Aluminium Alloy Ingots and Casting for General Engineering Purpose

Group - Non-Ferrous Aluminium Alloy

Sub Group - Aluminium Alloy BS 1490 for Ingots and Casting General Engineering Purpose

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|---------|---------------|-------------------------|----------|
| Copper | Cu % | 1.500 - 2.500 | As-Cast | |
| Magnesium | Mg % | 0.350 max. | | |
| Silicon | Si % | 6.000 - 8.000 | | |
| Iron | Fe % | 0.800 max. | | |
| Manganese | Mn % | 0.200 - 0.600 | | |
| Nickel | Ni % | 0.300 max. | | |
| Zinc | Zn % | 1.000 max. | | |
| Lead | Pb % | 0.200 max. | | |
| Tin | Sn % | 0.100 max. | | |
| Titanium | Ti % | 0.200 max. | | |
| Other | Other % | 0.150 max. | Mechanical Properties | |
| Aluminium | Al % | Balance | Tensile Strength in Mpa | 140 min. |
| - | - | - | Yield Strength in Mpa | - |
| - | - | - | Elongation in % | 1 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |

| Cross Reference Table | | | |
|-----------------------|----------|-----------|------------------------------|
| Material | Standard | Country | Grade Belong to the Industry |
| AA315 | AS | Australia | Ingots and Casting |
| AS315 | AS | Australia | Ingots and Casting |
| A384.0 | AA | USA | Ingots and Casting |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS